

# NEW 3 WINDOW POPP-OPENS® GAME!

BOWL #

\$1  
FORM NO. XR67  
SIZE 3159

CASH PAY OUT® MULTIPLE WINNERS

# Gravy Train™

**\$204 \$204 \$204**

**\$150 \$150 \$150**

**\$104 \$104 \$104**

**\$100 \$100 \$100**

**\$100 \$100 \$100**

**\$100 \$100 \$100**

**\$50 \$50 \$50**

**\$50 \$50 \$50**

**Cash Pay Out® Shows total prize payout!!**

\$100 DOLLARS

MADE IN THE U.S.A.

004281

**Gravy Train™**

MULTIPLE WINNERS

9 WIN	\$100
9 WIN	\$100
4 WIN	\$50
4 WIN	\$10
4 WIN	\$5
4 WIN	\$2
200 WIN	\$2

© 2021 Capital Game Mfg. FORM NO. XR67 SERIAL NO.

\$1



**FLUORESCENT ORANGE WINNING BARS!**

Pull-Tab (or Tipboard) Purchase... is not legal in Minnesota unless: an outline... 'MN' inside it is imprinted on this sheet, and the serial number imprinted on the bar code at the bottom of this sheet is the same as the serial number on the pull-tab (or tipboard) ticket you have purchased.



The laws that determine the legality of this product change constantly. It is the responsibility of the buyer to determine which products are legal in any given area. Payouts with either a ticket count exceeding 4,000 or a prize payout less than 65% are not available for sale in Pennsylvania or Louisiana. Mississippi max count is 6,000 tickets. Single prize payout maximum is \$500 in LA, \$1000 in MS/VA and \$2,000 in PA.

For new and up-to-date product information visit us at [www.arrowinternational.com](http://www.arrowinternational.com)!

# GRAVY TRAIN™

**FORM XR66** **\$1.00 per card**  
**3,079 cards @ \$1.00 ..... \$3,079.00**

PAYS OUT		MULTIPLE WINNERS	
8 @	\$100.00... \$800.00	2 @	\$202.00... \$404.00
8 @	\$100.00... \$800.00	1 @	\$180.00... \$180.00
4 @	\$50.00... \$200.00	1 @	\$154.00... \$154.00
3 @	\$25.00... \$75.00	1 @	\$115.00... \$115.00
4 @	\$5.00... \$20.00	1 @	\$108.00... \$108.00
210 @	\$2.00... \$420.00	1 @	\$106.00... \$106.00
		1 @	\$104.00... \$104.00
		1 @	\$102.00... \$102.00
		5 @	\$100.00... \$500.00
		3 @	\$50.00... \$150.00
		10 @	\$4.00... \$40.00
		176 @	\$2.00... \$352.00

75.19% payback  
 Win Ratio: 1 in 13.0  
 4 sets per case

**17 POSTINGS**

**PAYS OUT ..... \$2,315.00**  
**IDEAL PROFIT ..... \$764.00**

**FORM XR67** **\$1.00 per card**  
**3,159 cards @ \$1.00 ..... \$3,159.00**

PAYS OUT		MULTIPLE WINNERS	
9 @	\$100.00... \$900.00	2 @	\$204.00... \$408.00
9 @	\$100.00... \$900.00	2 @	\$150.00... \$300.00
4 @	\$50.00... \$200.00	4 @	\$104.00... \$416.00
4 @	\$10.00... \$40.00	8 @	\$100.00... \$800.00
4 @	\$5.00... \$20.00	2 @	\$50.00... \$100.00
200 @	\$2.00... \$400.00	2 @	\$20.00... \$40.00
		1 @	\$10.00... \$10.00
		2 @	\$5.00... \$10.00
		8 @	\$4.00... \$32.00
		172 @	\$2.00... \$344.00

77.87% payback  
 Win Ratio: 1 in 13.7  
 4 sets per case

**18 POSTINGS**

**PAYS OUT ..... \$2,460.00**  
**IDEAL PROFIT ..... \$699.00**

**FORM XR68** **\$1.00 per card**  
**3,159 cards @ \$1.00 ..... \$3,159.00**

PAYS OUT		MULTIPLE WINNERS	
8 @	\$100.00... \$800.00	3 @	\$206.00... \$618.00
8 @	\$100.00... \$800.00	1 @	\$154.00... \$154.00
4 @	\$50.00... \$200.00	1 @	\$110.00... \$110.00
8 @	\$25.00... \$200.00	1 @	\$106.00... \$106.00
5 @	\$4.00... \$20.00	2 @	\$104.00... \$208.00
190 @	\$2.00... \$380.00	2 @	\$102.00... \$204.00
		5 @	\$100.00... \$500.00
		1 @	\$52.00... \$52.00
		2 @	\$50.00... \$100.00
		174 @	\$2.00... \$348.00

75.97% payback  
 Win Ratio: 1 in 14.2  
 4 sets per case

**18 POSTINGS**

**PAYS OUT ..... \$2,400.00**  
**IDEAL PROFIT ..... \$759.00**

**FORM XR69** **\$1.00 per card**  
**3,159 cards @ \$1.00 ..... \$3,159.00**

PAYS OUT		MULTIPLE WINNERS	
8 @	\$100.00... \$800.00	3 @	\$300.00... \$900.00
4 @	\$100.00... \$400.00	2 @	\$150.00... \$300.00
4 @	\$100.00... \$400.00	10 @	\$100.00... \$1000.00
6 @	\$50.00... \$300.00	3 @	\$50.00... \$150.00
6 @	\$50.00... \$300.00		
6 @	\$25.00... \$150.00		

74.39% payback  
 Win Ratio: 1 in 92.9  
 4 sets per case

**18 POSTINGS**

**PAYS OUT ..... \$2,350.00**  
**IDEAL PROFIT ..... \$809.00**

**FORM XR70** **\$1.00 per card**  
**3,159 cards @ \$1.00 ..... \$3,159.00**

PAYS OUT		MULTIPLE WINNERS	
8 @	\$100.00... \$800.00	6 @	\$200.00... \$1200.00
4 @	\$100.00... \$400.00	10 @	\$100.00... \$1000.00
4 @	\$100.00... \$400.00	4 @	\$50.00... \$200.00
8 @	\$50.00... \$400.00		
8 @	\$25.00... \$200.00		
8 @	\$25.00... \$200.00		

75.97% payback  
 Win Ratio: 1 in 79.0  
 4 sets per case

**20 POSTINGS**

**PAYS OUT ..... \$2,400.00**  
**IDEAL PROFIT ..... \$759.00**

**FORM XR71** **\$2.00 per card**  
**2,599 cards @ \$2.00 ..... \$5,198.00**

PAYS OUT		MULTIPLE WINNERS	
8 @	\$200.00... \$1600.00	2 @	\$250.00... \$500.00
8 @	\$100.00... \$800.00	6 @	\$200.00... \$1200.00
8 @	\$50.00... \$400.00	1 @	\$150.00... \$150.00
27 @	\$26.00... \$702.00	7 @	\$100.00... \$700.00
111 @	\$4.00... \$444.00	1 @	\$60.00... \$60.00
118 @	\$4.00... \$472.00	1 @	\$56.00... \$56.00
		3 @	\$52.00... \$156.00
		5 @	\$50.00... \$250.00
		17 @	\$26.00... \$442.00
		5 @	\$16.00... \$80.00
		25 @	\$12.00... \$300.00
		16 @	\$8.00... \$128.00
		99 @	\$4.00... \$396.00

84.99% payback  
 Win Ratio: 1 in 9.3  
 4 sets per case

**43 POSTINGS**

**PAYS OUT ..... \$4,418.00**  
**IDEAL PROFIT ..... \$780.00**

**FORM XR72** **\$1.00 per card**  
**3,159 cards @ \$1.00 ..... \$3,159.00**

PAYS OUT		MULTIPLE WINNERS	
8 @	\$100.00... \$800.00	2 @	\$205.00... \$410.00
7 @	\$100.00... \$700.00	1 @	\$152.00... \$152.00
5 @	\$50.00... \$250.00	1 @	\$150.00... \$150.00
3 @	\$15.00... \$45.00	2 @	\$107.00... \$214.00
10 @	\$5.00... \$50.00	2 @	\$105.00... \$210.00
200 @	\$2.00... \$400.00	6 @	\$100.00... \$600.00
		1 @	\$65.00... \$65.00
		1 @	\$50.00... \$50.00
		8 @	\$4.00... \$32.00
		181 @	\$2.00... \$362.00

71.07% payback  
 Win Ratio: 1 in 13.6  
 4 sets per case

**16 POSTINGS**

**PAYS OUT ..... \$2,245.00**  
**IDEAL PROFIT ..... \$914.00**

**FORM XR73** **\$2.00 per card**  
**3,239 cards @ \$2.00 ..... \$6,478.00**

PAYS OUT		MULTIPLE WINNERS	
9 @	\$300.00... \$2700.00	7 @	\$402.00... \$2814.00
14 @	\$100.00... \$1400.00	2 @	\$300.00... \$600.00
3 @	\$50.00... \$150.00	1 @	\$220.00... \$220.00
9 @	\$10.00... \$90.00	1 @	\$200.00... \$200.00
7 @	\$10.00... \$70.00	1 @	\$120.00... \$120.00
240 @	\$2.00... \$480.00	2 @	\$100.00... \$200.00
		1 @	\$70.00... \$70.00
		3 @	\$50.00... \$150.00
		5 @	\$10.00... \$50.00
		4 @	\$4.00... \$16.00
		225 @	\$2.00... \$450.00

75.49% payback  
 Win Ratio: 1 in 11.5  
 4 sets per case

**18 POSTINGS**

**PAYS OUT ..... \$4,890.00**  
**IDEAL PROFIT ..... \$1,588.00**